http://en.wikipedia.org/wiki/Arabic_phonology

PHONETIC AND PHONOLOGICAL ASPECTS

OF ARABIC EMPHATICS AND GUTTURALS

http://faculty.ksu.edu.sa/bin-muqbil/Publications/Bin-Muqbil_2006_Dissertation.pdf

TEACHING ARABIC TO SPEAKERS OF ENGLISH

http://etd.lib.umt.edu/theses/available/etd-09302008-152549/unrestricted/umi-umt-1093.pdf

Conj	Verb Form	Gloss
1	katab	wrote
П	kattab	caused to write
Ш	kaatab	corresponded
IV	<u>'</u> aktab	dictated
V	<u>t</u> akattab	_
VI	<u>t</u> akaatab	kept up a correspondence
VII	<u>n</u> katab	subscribed
VIII	k <u>t</u> atab	copied
IX	ktabab	_
Χ	<u>st</u> aktab	had a copy made
ΧI	ktaabab	_
XII	kta <u>w</u> tab	_
XiII	kta <u>ww</u> ab	_
XIV	kta <u>n</u> bab	_
XV	kta <u>n</u> bay	_
http://acl.ldc.upenn.edu/E/E91/E91-1016.pdf		